PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Welding / Miller T.I.G #9**
MODEL #: Syncrowave 250DX
SERIAL #: LC143638
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date: 22/5/12	Date: 22	Date: 31	Date: 29	Date: 28	Date: 26	Date: 29	Date: 20
Initial:	Initial:	Initial:	Initial:	Initial: CC	Initial: CC	Initial: ~~CC~~ DAS 24	Initial: CC	Initial: CC	Initial: CC	Initial: CC	Initial: CC

For coolant machine, see back side of this sheet.

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #9**
MODEL #: Coolmate 3
SERIAL #: LG079175
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☐ **Change the coolant:** Dispose of the coolant into the appropriate container identified as " Coolant ".
- ☐ Fill the machine with water, and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☐ Refill the machine with coolant.
- ☐ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☐ Replace the plugs, and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date: 22	Date: 22	Date:	Date: 29	Date: 28	Date: 26	Date: 29	Date: 20
Initial:	Initial:	Initial:	Initial:	Initial: CC	Initial: CC	Initial: DAS 24 9-89	Initial: CC	Initial: CC	Initial: CC	Initial: CC	Initial: CC

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Miller T.I.G #7
MODEL #: Syncrowave 250DX
SERIAL #: LH240830L
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12/01/27	Date: 12-2-27	Date: 12-04-02	Date: 12-4-26	Date: 23	Date: 22	Date: 27	Date: 31	Date: 26	Date: 25	Date: 29	Date: 21
Initial: MAL	Initial: EL	Initial: JBL	Initial: EL	Initial: GPC	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: GPC

ENTERED 01/03/32 | ENTERED 12/03/29 | ENTERED 01/04/30 | ENTERED 01/04/31 | ENTERED 01/04/02 | ENTERED 01/04/30 | ENTERED 01/04/30 | ENTERED 12/03/29 | ENTERED 01/04/31 | ENTERED 12/03/29 | ENTERED 01/04/31 | ENTERED 12/03/29

For coolant machine, see back side of this sheet.

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #7**
MODEL #: Coolmate 3
SERIAL #: LH240830L
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☐ **Change the coolant:** Dispose of the coolant into the appropriate container identified as **" Coolant "**.
- ☐ Fill the machine with water, and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☐ Refill the machine with coolant.
- ☐ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☐ Replace the plugs, and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-1-27	Date: 12-2-24	Date: 12-04-02	Date: 12-4-26	Date: 25	Date: 22	Date: 27	Date: 31	Date: 26	Date: 25	Date: 29	Date: 21
Initial: MAL	Initial: EL	Initial: JBL	Initial: JL	Initial: GPC	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: JBL	Initial: GPC

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Welding / Miller T.I.G #2**
MODEL #: Syncrowave 250DX
SERIAL #: LE472891
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:
Fire in grinding Booth 2012-5-24
Re Paint Shields

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
Initial:	Initial:	Initial:	Initial:	Initial:	Initial: 12.06.21	Initial: 12.07.26	Initial: 12.07.26	Initial:	Initial: 12.10.29	Initial: 12.11.29	Initial: 12.12.24

ENTERED 12.06.21
ENTERED 12.07.26
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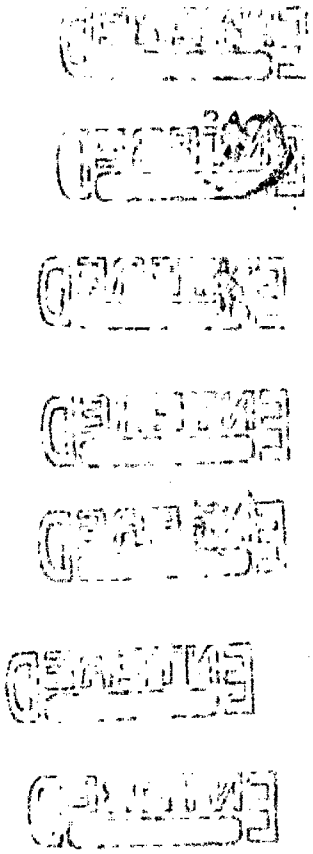
For coolant machine, see back side of this sheet.

PERIODICAL PREVENTATIVE MAINTENANCE



MACHINE: **Miller Coolant #2**
MODEL #: Coolmate 3
SERIAL #: LE472456
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☐ **Change the coolant:** Dispose of the coolant into the appropriate container identified as " Coolant ".
- ☐ Fill the machine with water, and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☐ Refill the machine with coolant.
- ☐ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☐ Replace the plugs, and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date:	Date: 12.06.21	Date: 12.09.26	Date: 28	Date:	Date:	Date:
Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial: 12-10-29	Initial: 12-11-29	Initial: 12-12-24

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Welding / Miller-T.I.G #2
MODEL #: Syncrowave 250DX
SERIAL #: LE472891
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-01-27	Date: 12-02-27	Date: 12-03-27	Date: 12-04-26	Date: 25	Date:	Date:	Date:	Date:	Date:	Date:	Date:
Initial: SY	Initial: SY	Initial: SY	Initial: SY	Initial: CPC	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:

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For coolant machine, see back side of this sheet.

PERIODICAL PREVENTATIVE MAINTENANCE

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Welding / Miller T.I.G #1**
MODEL #: Syncrowave 250DX
SERIAL #: LG040142L
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:
Fire in Grinding Booth 2012-5-24
Re Print.

MONTHLY:
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fittings for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:
MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date: 12/06/22	Date: 12/07/27	Date: 12-08-23	Date: 12-09-28	Date: 12-10-26	Date: 12-11-29	Date: 12-12-20
Initial:	Initial:	Initial:	Initial:	Initial:	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE

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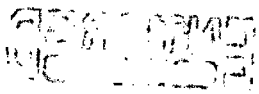
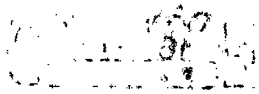
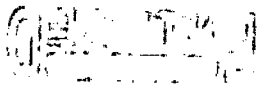
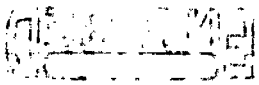
For coolant machine, see back side of this sheet.









PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #1**
MODEL #: Coolmate 3
SERIAL #: LG070117F
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☑ **Change the coolant:** Dispose of the coolant into the appropriate container identified as **" Coolant "**.
- ☑ Fill the machine with water and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☑ Refill the machine with coolant.
- ☑ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☑ Replace the plugs and identify the machine for the next annual service. 12/05/22

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date: 12/06/22	Date: 12/07/27	Date: 12/09/23	Date: 12/09/28	Date: 12-10-24	Date: 12-11-29	Date: 12-12-20
Initial:	Initial:	Initial:	Initial:	Initial:	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE	Initial: BE

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Welding / Miller T.I.G #1
MODEL #: Syncrowave 250DX
SERIAL #: ~~LG040142L~~ L
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fittings for cracks or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:
MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-02-08	Date: 12-02-09 12-02-20	Date: 12/03/16	Date: 12/04/15	Date: 12/05/15	Date: 12/05/22	Date:	Date:	Date:	Date:	Date:	Date:
Initial: BE	Initial: BE	Initial: BE	Initial: B.E	Initial: BE	Initial: BG	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:

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For coolant machine, see back side of this sheet.

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller T.I.G #5**
MODEL #: Syncrowave 250DX
SERIAL #: LF093886
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12·01·27	Date: 12·02·24	Date: 12·03·31	Date: 12·04·26	Date: 25	Date: 12·06·26	Date: 12·07·26	Date: 12·08·30	Date: 28	Date: 12·10·26	Date: 12·11·30	Date: 12·12·28
Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:

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For coolant machine, see back side of this sheet.

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Miller T.I.G #4
MODEL #: Syncrowave 250DX
SERIAL #: KJ294175
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-27	Date: 12-2-24	Date: 12-4-4	Date: 12-4-26	Date: 25	Date: 21	Date: 26	Date: 27	Date: 27	Date: 25	Date: 29	Date: 31
Initial: EL	Initial: EL	Initial: EL	Initial: EL	Initial: GP(	Initial: EL	Initial: EL	Initial: EL	Initial: EL	Initial: EL	Initial: EL	Initial: EL
ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED	ENTERED

For coolant machine, see back side of this sheet.

Repair Report

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Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: HYD-MECH COLD SAW 2010
MODEL #: P350
SERIAL #: BP 100 B8/4 CONF UL
DATE RECEIVED: 2008/09/28
P/O #: 7168
DATE OPERATIONAL: Jan 2009

COMMENTS:
MACHINE BROKE, WILL NOT TURN FOR ANGLE CUT, FIX A.S.A.P

WEEKLY:
Check the condition of the vise & sliding mechanism for play per the manual, and lubricate
Check the oil in the transmissin box through the glass eye. Top up as necessary per the manual approved lubricants
Clean the saw, vise & surrounding area

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
1 CPC	1 CPC	1 CPC	1 CPC	1 CPC	1 CPC	1 DL	1 DL	1 DL	1 DL	1 DL	1 CPC
2 CPC	2 CPC	2 CPC	2 CPC	2 CPC	2 CPC	2 DL	2 DL	2 DL	2 DL	2 DL	2 CPC
3 MB 12-01-25	3 MB 12-02-24	3 CPC	3 CPC	3 CPC	3 CPC	3 DL	3 DL	3 DL	3 DL	3 DL	3 CPC

Monthly:
J-F-M-A-M-J-J-A-S-O-N-D> Clean the water tank and the electric pump filter per manual. Top up per manual
J-F-M-A-M-J-J-A-S-O-N-D> Inspect the general condition of the machine (per manual), electrical, and fluid lines, and surrounding work area for hazards.
J-F-M-A-M-J-J-A-S-O-N-D> Ensure safety devices (including the blade guard), on / off switch, work & are in good condition
ANNUALLY / DECEMBER: Drain the transmission box & clean per the manual. Re-fill per manual & dispose of fluids accordingly in the appropriate container.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-01-25	Date: 24	Date: 27	Date: 12/04/26	Date: 25	Date: 18	Date: 31	Date: 21	Date: 27	Date: 23	Date: 25	Date: 20
Initial: MB	Initial: CPC	Initial: DL	Initial: DL	Initial: CPC	Initial: CPC	Initial: DL	Initial: DL	Initial: DL	Initial: DL	Initial: DL	Initial: CPC

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Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Hydraulic Shear
MODEL #: 3050X6SI
SERIAL #: 2011
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS: _____

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Inspect the overall condition of the machine, and check for leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect the condition of the shear blade
J-F-M-A-M-J-J-A-S-O-N-D >Clean all grease zirts, and grease machine. Inspect the condition of the grease zirts.
J-F-M-A-M-J-J-A-S-O-N-D >Check all fluid levels. Fill if necessary.
J-F-M-A-M-J-J-A-S-O-N-D >Clean shear with an all purpose cleaner, and clean surrounding area.
J-F-M-A-M-J-J-A-S-O-N-D >Ensure all safety devices are working.

INTERVALS:

Annually:

- ☐ Clean air filter using **" Trichloroethylene ".** Then lightly oil the filter, using a filter oil.
- ☐ Clean oil filter using " Trichloroethylene ". Then lightly oil the filter, using a filter oil.
- ☐ Ensure surrounding work area is free of oil.
- ☐ Identify the machine for the next annual maintenance. Initial:_____ Date:____/____/____

2 years:

- ☐ Change the oil
- ☐ Dispose of the old oil into the barrel labeled **" OIL "**
- ☐ Identify the machine for the next 2 year service. 2 year maintenance due:_____

Initial:_____ Date:____/____/____

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 1201-25	Date: 12-02-24	Date: 12/03-27	Date: 12/04/26	Date: 25	Date: 18	Date: 31	Date: 22	Date: 27	Date: 24	Date: 29	Date: 20
Initial: MB	Initial: MB	Initial: DL	Initial: DL	Initial: CPC	Initial: CPC	Initial: DL	Initial: DL	Initial: DL	Initial: DL	Initial: CPC	Initial: CPC

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Repair Report

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Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Welding / Miller T.I.G #8**
MODEL #: Syncrowave 250DX
SERIAL #: **MC010199L**
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fittings for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date: 12-04-04	Date: 12-04-26	Date: 12-05-25	Date: 12-06-22	Date: 12-07-26	Date: 12-08-31	Date: 12-09-26	Date: 12-10-26	Date: 12-11-29	Date: 12-12-24
Initial:	Initial:	Initial: ml	Initial: ml	Initial: gl	Initial: ml	Initial: ml	Initial: ml	Initial: ml	Initial: ml	Initial: ml	Initial: ml

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For coolant machine, see back side of this sheet.

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PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #8**
MODEL #: Coolmate 8
SERIAL #: MC010199L
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☐ **Change the coolant:** Dispose of the coolant into the appropriate container identified as **" Coolant "**.
- ☐ Fill the machine with water and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☐ Refill the machine with coolant.
- ☐ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☐ Replace the plugs and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date: 12-04-04	Date:	Date: 25	Date: 12-05-22	Date: 12-07-26	Date: 12-08-31	Date: 12-09-26	Date: 12-10-26	Date: 12-11-29	Date: 12-12-24
Initial:	Initial:	Initial: ml	Initial:	Initial: CPC	Initial: ml	Initial: ml	Initial: ml	Initial: m.l.	Initial: m.l.	Initial: m.l	Initial: m.l.

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out
					Change torch + wire → ME 12-10-24
					Change coolant + clean filter. ME 12-12-24

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller T.I.G #6**
MODEL #: Syncrowave 250DX
SERIAL #: LF252122
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12/01/27	Date: 12/02/24	Date: 12/03/02	Date: 12/04/26	Date: 26	Date: 12/06/22	Date: 12/07/19	Date: 12/08/31	Date: 12/09/25	Date: 12/10/26	Date: 12-11-29	Date: 12/12/21
Initial: MAL	Initial: MAL	Initial: MAL	Initial: MAL	Initial: CpC	Initial: MAL	Initial: MAL	Initial: MAL	Initial: MAL	Initial: MAL	Initial: MAL	Initial: MAL

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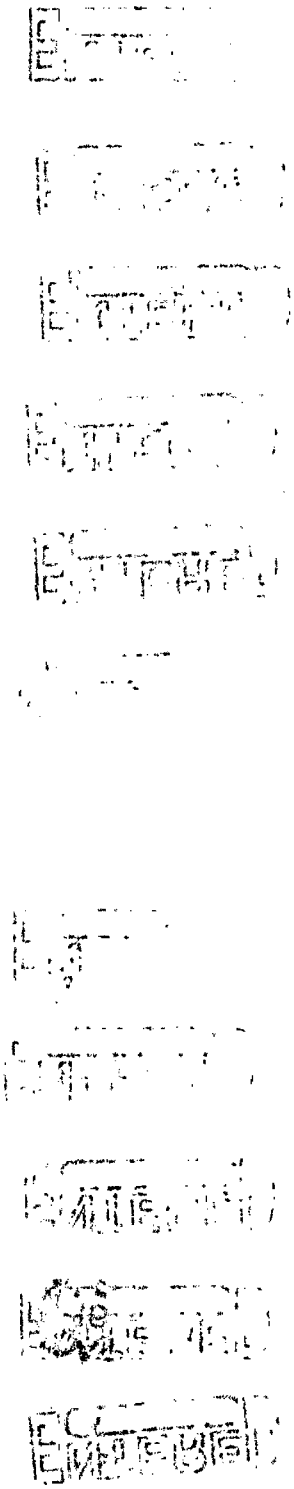
For coolant machine, see back side of this sheet.



PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #6**
MODEL #: Coolmate 3
SERIAL #: LF309957
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☐ **Change the coolant:** Dispose of the coolant into the appropriate container identified as " Coolant ".
- ☐ Fill the machine with water, and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☐ Refill the machine with coolant.
- ☐ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☐ Replace the plugs, and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date: 25	Date:	Date:	Date:	Date:	Date:	Date:	Date: 21
Initial:	Initial:	Initial:	Initial:	Initial: GC	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial: MAL

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out
					CHanged tORCH → MAL 12/07/19

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller T.I.G #3**
MODEL #: Syncrowave 250DX
SERIAL #: LC143638
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:
Fire in Grinding Booth 2012-5-24
R. Point 8/06/03

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date: 18	Date: 26	Date:	Date: 28	Date: 26	Date: 29	Date: 20
Initial:	Initial:	Initial:	Initial:	Initial:	Initial: CPL	Initial: CC	Initial: DAS 24 9-89	Initial: DAS 24 9-89	Initial: DAS 24 9-89	Initial: CPL	Initial: CPL
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For coolant machine, see back side of this sheet.

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PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Miller Coolant #3**
MODEL #: Coolmate 3
SERIAL #: LC145307
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS: COOLANT DUE 13-01-01

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Clean coolant filter.
J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.

INTERVALS:
Annually:

- ☑ **Change the coolant:** Dispose of the coolant into the appropriate container identified as " Coolant ".
- ☑ Fill the machine with water, and run for 10 minutes. Drain, and dispose of the water into the container identified as **" Coolant "**.
- ☑ Refill the machine with coolant.
- ☑ **Motor oil:** Remove the plugs, and add 15 drops of SAE 20 motor oil into each oil port.
- ☑ Replace the plugs, and identify the machine for the next annual service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date: 18	Date: 26	Date:	Date: 28	Date: 26	Date: 29	Date: 20
Initial:	Initial:	Initial:	Initial:	Initial:	Initial: GC	Initial: CC	Initial: DAS 24 9-83	Initial: DAS 24 9-83	Initial: DAS 24 9-83	Initial: GC	Initial: GC

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Miller T.I.G #3
MODEL #: Syncrowave 250DX
SERIAL #: LC143638
DATE RECEIVED:
P/O #:
DATE OPERATIONAL:

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D >Remove the outer panel, and blow out the dust on the inside.
J-F-M-A-M-J-J-A-S-O-N-D >Inspect all lines and fitting for cracks, or leaks.
J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.

SPARK GAPS DONE

INTERVALS:

MAR/ JUN/ SEP/ DEC **3 months:** Inspect the spark gaps. Adjust to 0.012", if necessary.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 27	Date: 24	Date: 30	Date: 26	Date: 25	Date:	Date:	Date:	Date:	Date:	Date:	Date:
Initial: lpl	Initial: lpl	Initial: lpl	Initial: lpl	Initial: lpl	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:

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For coolant machine, see back side of this sheet.

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out